

23 and alternative fuels due to its impact on surface coking, pollutant emissions, combustion
24 instabilities, overall efficiency, and component reliability [2–4].

25 The current state-of-the-art optical techniques for *in situ* measurement of the temperature of
26 droplets and sprays during fuel injection has been reviewed by Lemoine and Castanet [5], and
27 include: elastic scattering methods [6,7], laser-induced fluorescence (LIF) and laser-induced
28 exciplex fluorescence (LIEF) [8–12], laser-induced phosphorescence [13,14], thermographic
29 phosphors [15], inelastic Raman scattering [16] and infrared thermometry [17].

30 The use of X-rays is an alternative to these optical techniques, which are susceptible to refraction
31 and multiple scattering events in optically dense sprays and may require tracers. Because X-ray
32 attenuation via photoelectric absorption and molecular scattering dominate over interfacial
33 scattering in the X-ray area of interest (5–100 keV), accurate measurements of liquid mass
34 distribution can be made even in the presence of complex liquid structures. Such measurements
35 have been developed using both laboratory scale tube sources [21,22] and synchrotron sources
36 [23–28]. Various measurement modalities have been explored including radiography [21–24],
37 computed tomography [22], X-ray fluorescence [23,25], phase contrast imaging [23,26], and small
38 angle scattering [27].

39 Recently, X-ray elastic scattering and diffraction have also been used to measure the short-range
40 order and molecular spacing in a supercooled water droplet stream [33]. Ice crystals demonstrate
41 powder diffraction patterns due to the long-range order in the ice crystals. However, liquid water
42 lacks this long-range order. Instead, liquid water demonstrates a diffuse ring of scattering at a
43 scattering vector magnitude of $q = 1.5\text{--}3.5 \text{ \AA}^{-1}$. As the scattering pattern depends on the
44 intermolecular spacing between water molecules and, hence, temperature, it is of interest to
45 determine the feasibility of utilizing this phenomenon for thermometry in liquid fuels. The use of

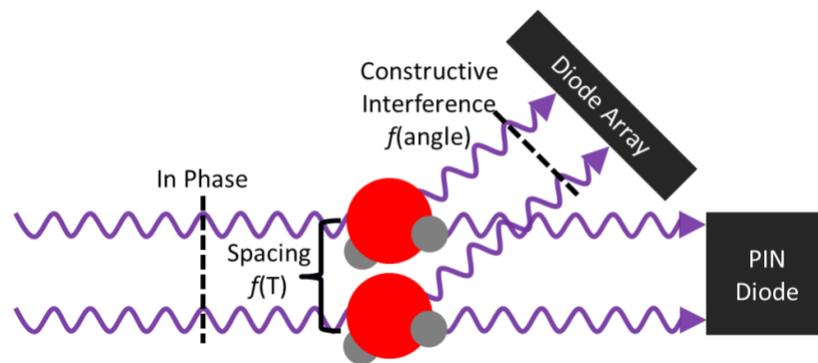
46 X-rays enables the application of this approach in chaotic multiphase flows (intact liquid or droplet
47 fields) where high levels of attenuation and multiple scattering events can inhibit visible light
48 diagnostics, particularly in the spray formation region. The expected SNR is a function of the
49 liquid mass within the probe volume and the integration time. Therefore, this approach is well
50 suited for optically complex and/or dense sprays rather than in dilute regions where the spray is
51 more broadly dispersed. As the X-ray scattering patterns are unique to the fluid present and no tracers
52 or dopants are required, the signals could also be used to isolate certain liquids from surrounding
53 gases and coflows.

54 **Experimental Setup**

55 The X-ray scattering measurements were conducted in the 7-BM beamline at the Advanced Photon
56 Source (APS) at Argonne National Laboratory. The 7-BM white beam was filtered with a double
57 multilayer monochromator (1.2% $\Delta E/E$) at 15 keV mean photon energy. This beam was focused
58 with a pair of Kirkpatrick-Baez focusing mirrors to a $5 \times 6 \mu\text{m}^2$ full width at half maximum
59 (FWHM) focus, with a convergence angle of less than 3 mrad [34]. More information on the 7-
60 BM beamline can be found in Kastengren and Powell, 2014 [28].

61 Figure 1 shows a schematic of the experimental concept, which relies on the interference pattern
62 generated by elastic scattering from the electrons in the atomic shell. The pattern depends on the
63 spacing of the molecules, which is influenced by temperature. To test this concept, the 15 keV X-
64 ray beam intersected the center of a 0.5 mm diameter liquid jet at a known temperature placed at
65 the incident beam focus. The transmitted X-ray beam was collected with a 300 μm thick Si PIN
66 diode and transimpedance amplifier. The scattered X-rays were collected with a photon counting
67 pixel array detector (Dectris, Pilatus 100K, 487 x 195 pixels, 172 x 172 μm^2 pixel size) placed
68 downstream and offset from the transmitted beam. Shielding and guard slits were used to minimize

69 illumination of the pixel array detector by the scattering from beamline optics and air. The liquid
70 jet was translated through the beam to map out the mass distribution (using NIST coefficients [35])
71 and temperature via radiography and scattering, respectively. The spatial resolution along the
72 scanned horizontal axis was determined by the scan spacing of $50\ \mu\text{m}$. The scattering signal was
73 averaged for 10 seconds at each temperature and the image on the detector was binned on lines of
74 constant scattering angle. The noise in the scattering pattern (measured at the peak intensity) was
75 approximately 4%, which after filtering was reduced to less than 0.1% and did not play a
76 significant role in the analysis.



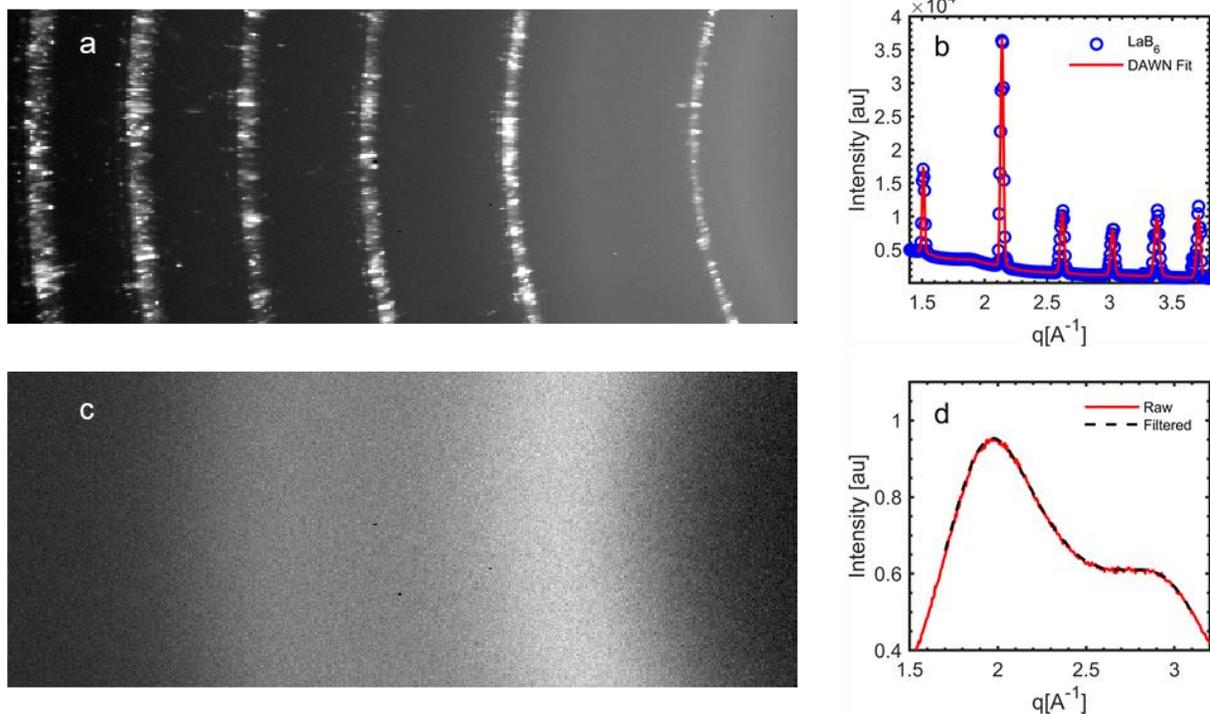
77

78 Fig. 1. Experimental concept of the interaction between the X-rays and liquid molecules.
79 The out-of-phase scattered photons form interference patterns on the diode array detector
80 as a function of the molecular spacing and scattering angle. Transmitted photons are
81 collected by a PIN diode to measure the equivalent path length of liquid.

82 This approach was applied to water, a common surrogate in spray measurements and a component
83 in fuel icing studies; ethanol, which is a common alcohol solvent and fuel additive; and *n*-
84 dodecane, a high molecular weight alkane fuel component in transportation, power generation, and
85 industrial processing. The temperature of the liquids prior to injection was controlled via a water
86 bath with heat exchanger (limiting the lower range of temperatures to just above that of freezing
87 water) and monitored with a thermocouple mounted close to the injection nozzle. Each liquid was

88 measured at approximately 100 temperature increments over various ranges, including water from
89 276 to 360 K (2.5–87 °C), ethanol from 279 K to 338 K (5.9–65 °C), and *n*-dodecane from 280 K
90 to 341 K (7–68 °C). The liquid was injected into air at room temperature and ambient pressure at
91 relatively low upstream pressure such that little atomization or droplet breakup occurred in the
92 liquid jets. The largest estimated temperature drop of the liquid from the thermocouple to the
93 measurement region was less than 1 K, and the estimated temperature increase from the X-ray
94 beam was estimated to be less than 0.01 K, based on the liquid flow rate, beam size, and X-ray
95 absorption in the liquid.

96 The X-ray scattering pattern is properly given as a function of the scattering vector magnitude q ,
97 defined as: $q = 4\pi\lambda \sin(\theta/2)$, where λ is the X-ray wavelength and θ is the full scattering angle.
98 Powder diffraction imaging of lanthanum hexaboride (LaB₆) as a reference material with a known
99 powder diffraction pattern was used to calibrate the detector, as shown in Fig 2(a). The rings are
100 compared against reference values after azimuthal integration, as seen in Fig. 2(b), with <0.3%
101 error in the fits of each peak. Figure 2(c) shows the scattering intensity distribution collected by
102 the detector of liquid water at 4 K, along with the azimuthal integration of this image in Fig. 2(d)
103 showing line plots in its raw form (after background subtraction) and filtered form. A Savitzky-
104 Golay 3rd order filter of window length 49 pixels was also applied to each of the scattering patterns
105 to reduce the noise in Fig 2(d). The background scattering (no liquid jet present) was then
106 subtracted. The intensity vs. q scattering patterns were normalized by their respective areas within
107 the inspected q range and integrated across all points at the same q .



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Fig. 2. (a) Powder diffraction image of LaB_6 for reference and (b) line plot after azimuthal integration. (c) Scattering intensity distribution of liquid water at 4 K, and (d) line plot after azimuthal integration in its raw form (after background subtraction) and filtered form.

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Results and Discussion

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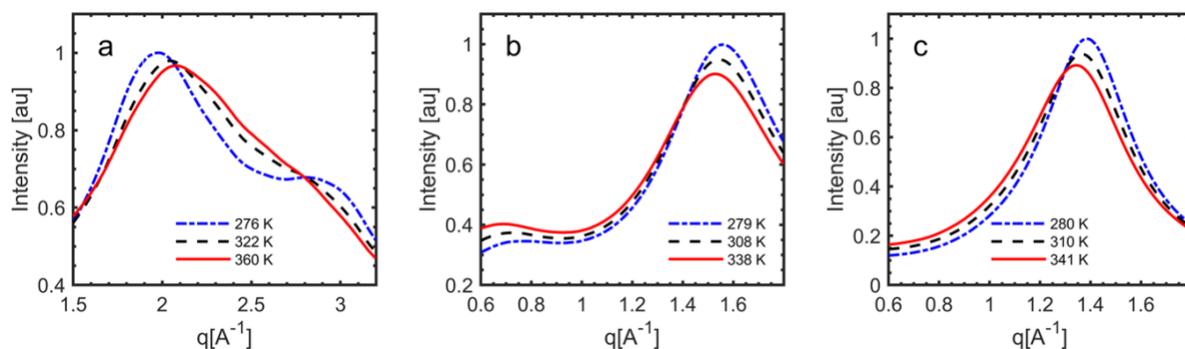
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Several characteristics of the scattering patterns vary with liquid temperature and were investigated as potential approaches for thermometry. These approaches include measurement of the intensity and location of the peak; higher order statistical moments of variance, skewness, and kurtosis of the patterns; and partial least squares (PLS) regression. Due to challenges with noise and measurement uncertainty, PLS was selected as the method for analysis. The scattering patterns and an appropriate statistical fit of water, ethanol, and *n*-dodecane are shown in Fig. 3.



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Fig. 3. Scattering patterns of (a) water, (b) ethanol, and (c) *n*-dodecane plotted in q space.

121 The scattering patterns in Fig. 3 show the change in scattering profile as a function of temperature.

122 PLS regression on the scattering patterns was used to remove the collinearity and more easily

123 construct a thermometer [37–38].

124 A PLS model was developed in Python using the PLS Regression module from the scikit-learn

125 package [39] to extract the temperature from a given scattering profile. Training datasets of

126 scattering profiles were individually collected for each of the liquids while the temperature was

127 ramped up to higher levels. To remove experimental bias, the training datasets were standardized

128 by centering the mean to zero and scaling by the standard deviation of the intensity values at each

129 q . The PLS model was then constructed from the standardized training datasets, with the first few

130 components explaining most of the variation with temperature.

131 A second visit to the APS was made to collect an independent set of X-ray scattering data to

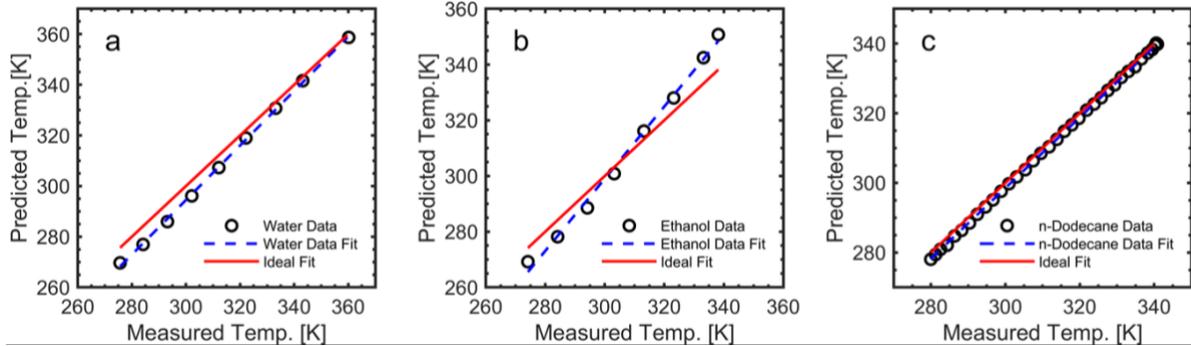
132 validate the results of the initial measurements. The data set was standardized in the same way as

133 stated previously and converted to temperature using the same beta coefficient vector. Results of

134 the temperature interpolation using the established PLS model is shown in Fig. 4. The calculated

135 R^2 indicates the model captures 92% of the variation in the measured temperatures, whereas the

136 calculated root-mean-square error (RMSE) gives a prediction of ~6 K or less for water,
137 ethanol, and *n*-dodecane.



138
139 Fig. 4. Predicted temperatures (black symbols) of the (a) water, (b) ethanol, and (c) *n*-
140 dodecane jets from scattering data collected during a second visit to APS using the PLS
141 model constructed from the first trip, as compared with measured temperatures using an
142 in-line thermocouple. The blue line is a linear fit to the predicted temperatures. The red
143 line is the ideal scenario where the predicted and measured temperatures are equal.

144 This validation shows the repeatability of the method. Through application of PLS on the initial
145 487 data points in *q* space, only 2 components for water and ethanol and 3 components for *n*-
146 dodecane were necessary to build the linear model. The use of additional components did not
147 increase the accuracy of the measurements. The largest error of ~2% could be reduced with a more
148 thorough calibration dataset for use in future measurements.

149 Conclusions

150 The feasibility of a novel X-ray diagnostic approach for tracer-free, liquid-phase temperature
151 measurements in optically complex multiphase flows is described. The temperature sensitivity of
152 X-ray scattering patterns in several liquids of interest for transportation and industrial processing
153 applications was characterized. PLS regression was used to infer temperature from an unknown

154 scattering profile enabling measurements within ~2%. A potential drawback of a diagnostic
155 technique relying on X-rays is that the method may be path integrated, which does not lend itself
156 to planar imaging but may be extended to tomography. Future work includes exploring spatio-
157 temporal features of sprays using point-wise raster scanning, investigating applicability in more
158 dilute regions of the spray, collection of improved calibration data sets, testing and optimization
159 in specific applications, and potential extension for use in liquid mixtures.

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